



IMPORTANT NOTICE - READ CAREFULLY

Replacement Instructions

# AutoDRIVE Enclosure Front Cover & Keypad Panel Replacement



- \* Ensure power is disconnected from the unit and capacitors have been given adequate time to discharge before servicing\*
- \* Reference the sticker on the side of the drive for specifics on capacitor discharge time\*

This instruction applies to the following AutoDRIVE model numbers:

Part number	Model number	Front Cover Kit part number
6619-018	SD1-2HP2PS	6619-027
6619-019	SD1-2HP2	
6619-020	SD3-2HP2	
6619-021	SD3-3HP2	
6619-022	SD3-5HP2	

## Kit Contents

### Front Cover



### Keypad Panel



### (3) 10-32x0.325" Screws



## Step 1

Remove the three (3) screws that attach the front cover to the unit.

NOTE: Depending which parts of the kit need to be replaced, some of these steps may be skipped.





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## AutoDRIVE Enclosure Front Cover & Keypad Replacement

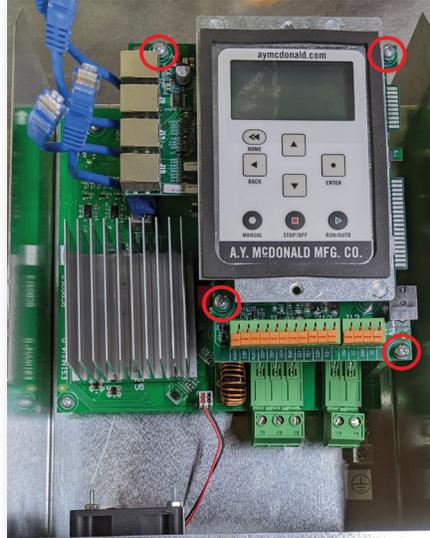
### Step 2

Remove the four (4) CAT5 cables that connect the control board to the inverter board.



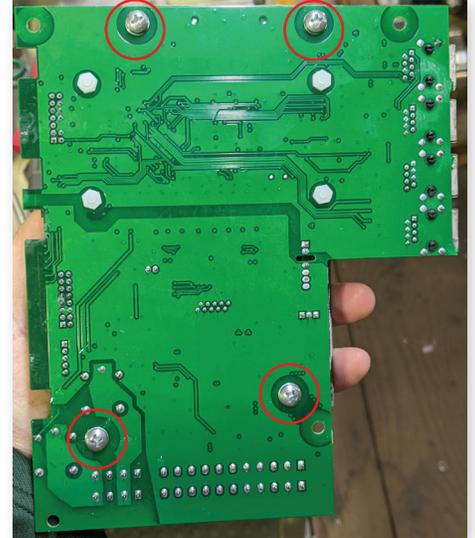
### Step 3

Remove the four (4) screws that attach the control board to the inverter board.



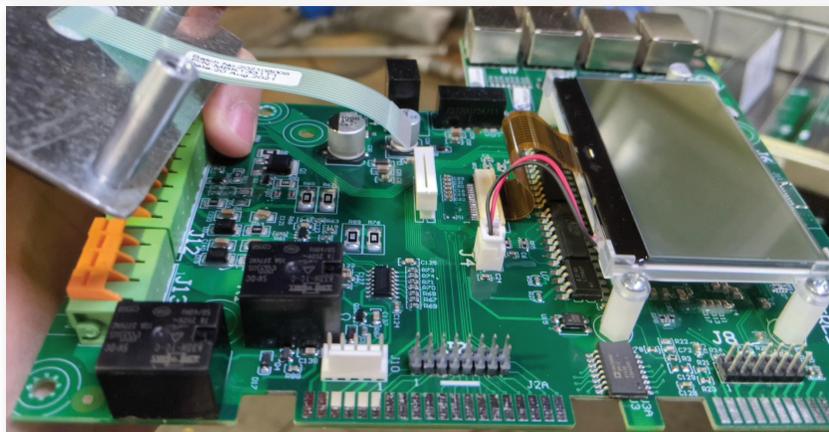
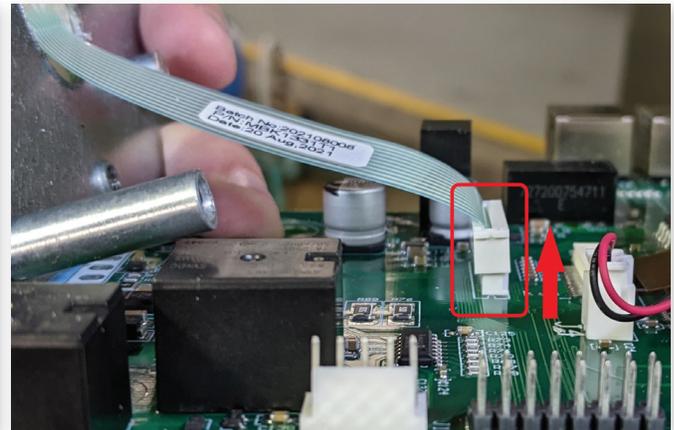
### Step 4

Turn the control board over and remove the four (4) screws that attach the keypad panel to the control board.



### Step 5

Pull up on the plastic connector for the keypad ribbon cable and disconnect the ribbon cable that runs from the keypad panel to the control board.



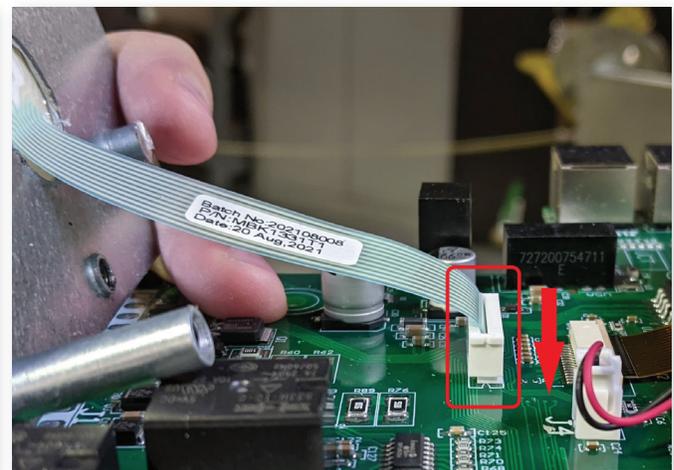
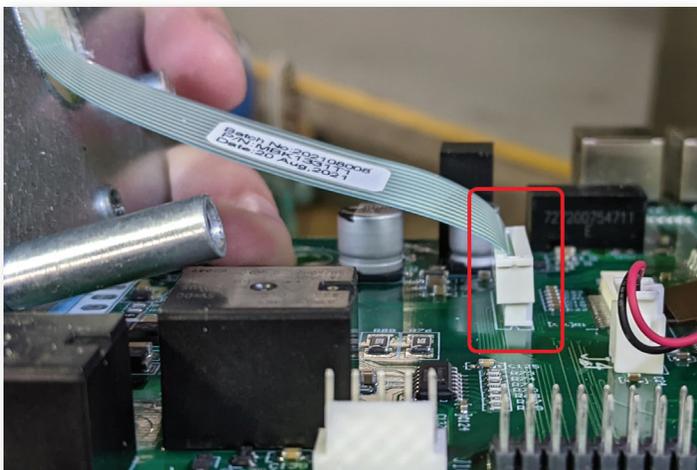
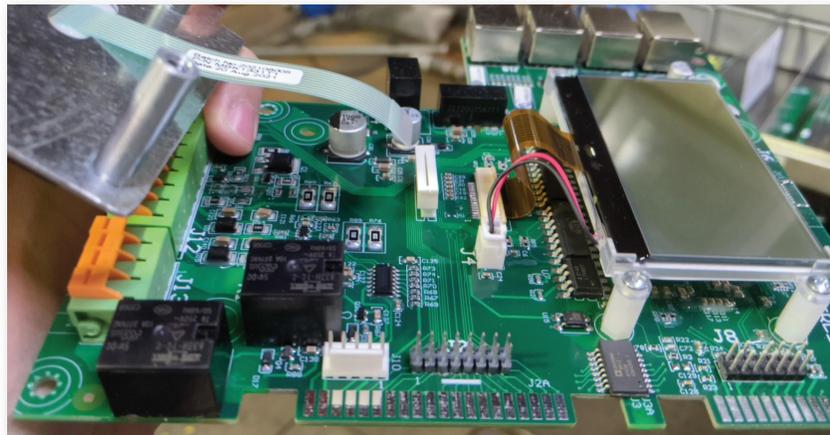
## Step 6

The replacement Keypad panel will come assembled on the replacement front cover. Remove the two (2) screws holding the replacement keypad panel to the replacement front cover.



## Step 7

Insert the replacement keypad ribbon cable into the connector on the control board and press down on the connector to lock in the ribbon cable.

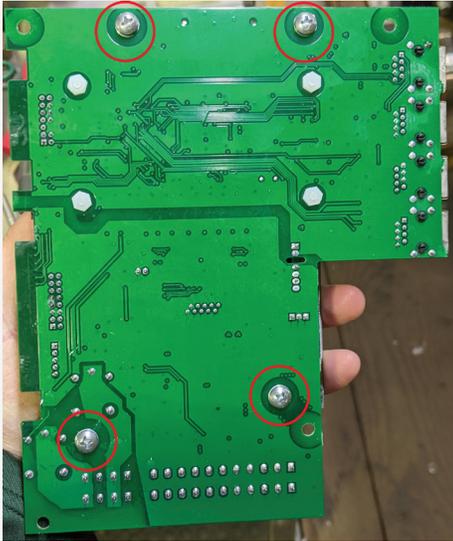




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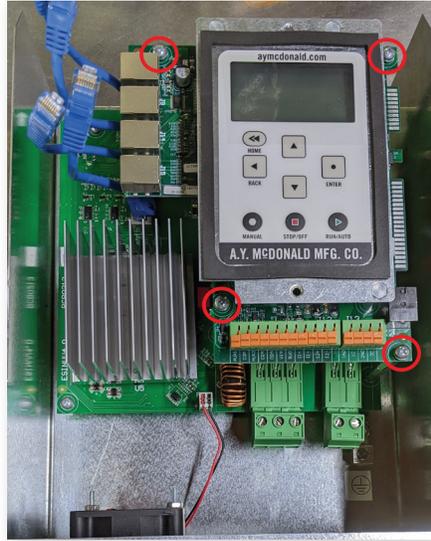
## Step 8

Install the four (4) screws that attach the control board to the keypad panel.



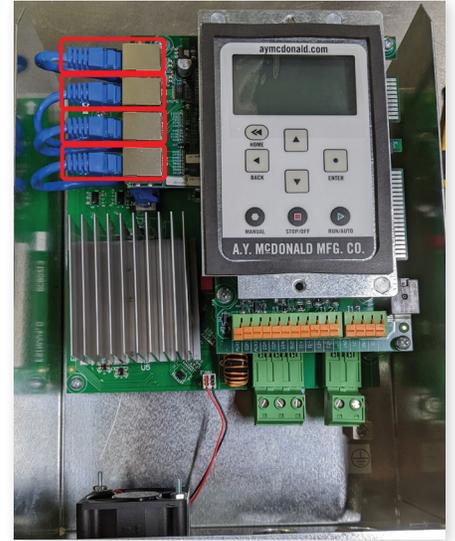
## Step 9

Install the four (4) screws holding the control board to the inverter board.



## Step 10

Re-connect the four (4) CAT5 cables that connect the control board to the inverter board. In order/do not cross.



## Step 11

Reinstall the front cover, reinstall the three (3) screws, tighten the front cover, and reconnect power to the unit.



# WITHOUT YOU THERE IS NO US.

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